

IFMIF suitability for evaluation of fusion functional materials

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A B S T R A C T

The International Fusion Materials Irradiation Facility (IFMIF) is a future neutron source based on the D-Li stripping reaction, planned to test candidate fusion materials at relevant fusion irradiation conditions. During the design of IFMIF special attention was paid to the structural materials for the blanket and first wall, because they will be exposed to the most severe irradiation conditions in a fusion reactor. Also the irradiation of candidate materials for solid breeder blankets is planned in the IFMIF reference design.

This paper focuses on the assessment of the suitability of IFMIF irradiation conditions for testing functional materials to be used in liquid blankets and diagnostics systems, since they are been also considered within IFMIF objectives. The study has been based on the analysis and comparison of the main expected irradiation parameters in IFMIF and DEMO reactor.

1. Introduction

The future International Fusion Materials Irradiation Facility (IFMIF) facility will be a special irradiation tool for the qualification of promising materials for fusion reactors [1]. To fulfil this objective, IFMIF must meet the fusion neutron spectrum as closely as possible to reach the displacement damage per atom (dpa), primary recoil spectrum (PKA) and gaseous elements by transmutation reactions (He, H) produced in the fusion DEMO reactors. The High Flux Test Module (HFTM) of IFMIF (up to 10^{15} n/cm²/s fluence rate and 50 dpa per full power year), is aimed at the irradiation of candidate structural materials for DEMO reactors. Gas generation and PKA spectrum in that zone are close to the expected values in structural materials of DEMO reactor [2]. The irradiation of candidate materials for solid breeder blankets is also planned in the IFMIF design [3,4] since the irradiation in the Medium Flux Test Modules (MFTM) has been found more suitable to match the fusion irradiation environment than irradiation conditions in fission reactors [5].

Liquid metal blankets are a promising blanket option since they allow high operating temperature, adequate tritium breeding without a beryllium neutron multiplier, easy maintenance and

low pumping power [6,7]. Nevertheless, several problems associated with them include magneto-hydrodynamic (MHD) effects, tritium permeation and control issues, and liquid-structural material compatibility. Materials selection plays a significant role in minimizing these problems. For example, the use of special coatings (insulating, antipermeation, and anticorrosion) such as Al₂O₃, AlN, CaO, or others, could be decisive for the feasibility of the several designs [8]. On the other hand, the blanket components will be exposed to 14 MeV neutrons with high intensities that will produce nuclear transmutation atoms and atomic displacement cascades. These processes can have an important impact on the materials properties and long term activation.

For the materials in diagnostic systems, the high radiation level in DEMO will prevent the use of many of the diagnostics planned for the International Thermonuclear Experimental Reactor (ITER). Practically all diagnostics systems use ceramics as electrical insulation, making them key materials for acceptable system development. Also, the materials to be used as transmission components in windows (such as SiO₂ or Si₃N₄) will be exposed to very high radiation fields [9].

Several types of degradation phenomena have been identified for these different materials and are being investigated since they affect the structural properties, the tritium transport and other properties that enable the special function of each material. Degradation effects can include radiation-induced conductivity (RIC) or radiation-induced electrical degradation (RIED) in insulating materials, effects of hardening, swelling, liquid-metal embrittlement in materials in contact with the liquid breeder, radiation induced optical absorption in transmission materials, surface degradation

or radiation–corrosion interactions, among other important effects, widely studied in recent years [10].

The maximum neutron fluence limit in ITER is too low to fully evaluate the effects of a significant and continuous neutron irradiation on materials [11], but in situ measurements in experiments in a relevant irradiation environment will provide important data for these issues.

The objective of this work is to assess the suitability of IFMIF to perform relevant tests with functional materials for liquid breeder blankets and diagnostics components of fusion reactors. Neutronic calculations have produced the main irradiation parameters for different positions of IFMIF. The results are compared with the expected values for a helium cooled lead lithium (HCLL) DEMO reactor [12] to define the best configuration to irradiate these materials in IFMIF. The materials considered are Fe, SiC, CaO, Al₂O₃, AlN, SiO₂ and Si₃N₄.

2. Neutronic calculations

Calculations have been performed to obtain the displacement damage (dpa) and gas to dpa ratios as initial indicators of behaviour under irradiation of the selected materials in different zones of IFMIF (the high flux and Medium Flux irradiation zones). These parameters have been also calculated for first wall and breeder zone of DEMO HCLL, and for a typical high flux fission reactor (HFR).

It is well known that different primary recoil energy spectra can produce completely different damage morphologies; therefore these spectra should be taken into account for each material in a future extensive assessment program.

The irradiation parameters were calculated using MCNPX [13] considering all the reaction processes included in the ENDF/B-VII library with values for neutron reaction cross sections up to 150 MeV for the nuclei considered. The neutron spectrum (VITAMIN-J 211 energy group structure) of each facility and position has been used to simulate irradiation of the material of interest. Each spectrum has been used as neutron source in the center of a spherical sample small enough to accurately reproduce irradiation. To obtain the dpa for each material, weighted average damage threshold energy (Ed) has been considered [2,14–19]. Table 2 shows these values for each element.

The spectra have been obtained, in the case of IFMIF, by means of McDelicious code, developed by FZK (Forschungszentrum Karlsruhe, Germany) on the basis of MCNP code [20] for computations of the IFMIF Test Cell, to accurately simulate the neutrons source. The positions evaluated are shown in Fig. 1 (positions from 1 to 5).

Positions 2 and 3 correspond, respectively, to the Medium Flux region behind the Moderator Module (that is the TRM reference position) and the Medium Flux region just behind the HFTM (that is the CFTM reference position). For the calculations of these two spectra, the model of the Test Cell originally included in the code has been modified by filling the eight rigs of the TRM with LiPb.

The possibility of testing in the High Flux region has been also considered. The spectrum of one of the rigs of the HFTM reference design has been used in the calculations, and this represents the position 1. In this case, the reference McDelicious model has been used for calculating the spectrum.

Also a possible extension of the current HFTM has been taken into account by considering an internal companion rig (ICR, position 4) and the following external companion rig (ECR, position 5).

Calculations for all these positions used the spectra averaged over the whole corresponding rig.

For the DEMO HCLL, spectra corresponding to 4000 MW of fusion power have been used in the calculations [21]. Four locations of an inboard blanket have been selected: the front of the first wall (FW), the back of the first wall, a middle point of the breeder zone (BZ) and the back of the breeder zone.

For comparison with a fission reactor, a typical spectrum for a high flux fission reactor (HFR) has been used [3].

3. Results and discussion

The calculated values of dpa and hydrogen and helium production are shown in Table 1 for the materials in the different positions. The results show that in IFMIF, as expected, for all the materials analyzed, as you move away from the HFTM along the beam direction, lower dpa values are obtained. With respect to the newly considered companion rigs, in the case of the ICR (position 4) the calculated dpa fall between the values in positions 3 and 2. In the case of the ECR (position 5), similar or slightly lower

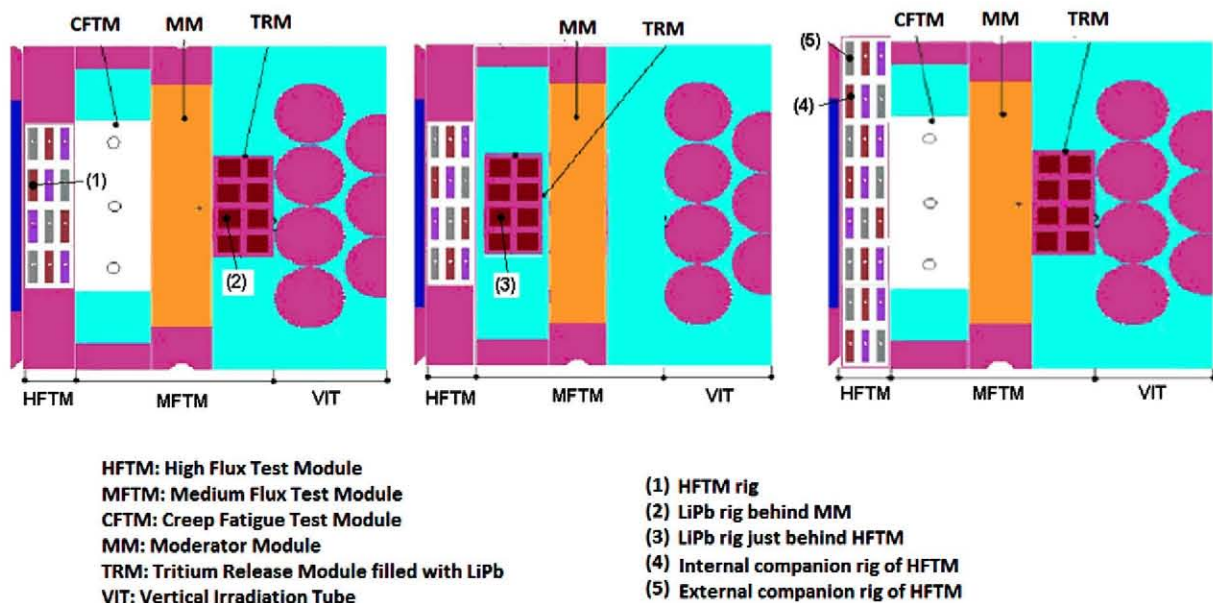


Fig. 1. IFMIF geometric model used with McDelicious calculations. Positions considered (from 1 to 5) are indicated.

Table 1
Calculated irradiation parameters for all materials considered.

dpa/fpy, appm/fpy	DEMO HCLL (4000 MW)				IFMIF					HFR
	FW (front)	FW (back)	BZ (middle)	BZ (back)	HFTM (1)	MFTM (2)	MFTM (3)	ICR (4)	ECR (5)	Typical spectrum
<i>Fe-56</i>										
dpa	30	29	8	2	31	2	13	7	2	4
H	982	870	53	4	1329	87	605	201	33	3
He	270	241	16	1	402	26	180	62	11	1
<i>SiC</i>										
dpa	20	20	8	3	15	2	6	4	1	3
H	1053	939	62	5	1330	85	589	208	37	11
He	2596	2304	144	11	2707	178	1230	408	70	9
<i>SiO₂</i>										
dpa	48	49	21	8	34	4	14	9	3	8
H	929	827	53	4	1182	77	530	183	32	7
He	1477	1319	87	7	1709	108	752	270	50	21
<i>Al₂O₃</i>										
dpa	19	20	9	3	14	2	5	4	1	3
H	1114	987	60	4	1119	74	511	169	28	5
He	1290	1150	75	6	1458	93	645	228	42	17
<i>Si₃N₄</i>										
dpa	17	17	7	3	13	1	5	3	1	3
H	2511	2339	398	117	2360	169	1027	424	104	1942
He	1287	1207	150	17	1881	116	768	356	85	183
<i>CaO</i>										
dpa	17	17	7	3	14	1	6	4	1	3
H	2975	2698	215	18	3847	242	1639	653	134	175
He	1475	1335	103	8	1964	122	835	331	67	78
<i>AlN</i>										
dpa	21	21	9	3	16	2	6	4	1	4
H	2545	2350	363	104	2132	154	941	375	90	1697
He	1076	1011	127	14	1545	96	632	294	70	157

values of dpa than in position 2 are found. Roughly the same effects have been found for all materials for the gas production reactions.

Nevertheless, for the evaluation of the effects of transmutation gases in materials, usually ratios of helium (appm/fpy) and hydrogen (appm/fpy) production to displacement damage (dpa/fpy) are used and are the main indicators used in this assessment. Fig. 2 show the ratio of H to dpa versus the ratio of He to dpa in some of these materials. The values of ratios obtained for DEMO are enclosed by a shaded ellipse, rhombi represent the calculated values for the different positions in IFMIF and the triangles indicate the ratios for the HFR.

Al₂O₃, SiO₂, CaO and SiC can be jointly analyzed since they show similar behaviour. The calculated ratios of these materials show that position 2 in the Medium Flux region and position 4 (ICR) best fit most irradiated positions of DEMO, while positions 1 and 3

show higher values of ratios than DEMO (as seen in Fig. 2 for results of SiO₂ and SiC). In contrast, position 5 show ratios similar to the middle zone of the DEMO breeder. It should be emphasized that irradiation of these materials in position 4 gives the advantage of almost three times higher damage rate than in position 2. The results for HFR show that He and H per dpa ratios are too low to simulate the DEMO breeder zone for SiC, SiO₂ and Al₂O₃. In the case of CaO, the values are slightly higher to those expected in the center of the breeder zone.

For Si₃N₄ and AlN (see AlN in Fig. 2) the results show that in IFMIF positions 2 and 4, which have been found to be the more suitable for testing the oxides and SiC, the ratios H/dpa also match most irradiated zones of DEMO reactor, but a comparatively higher He production ratio than H production ratio with respect to the DEMO values is found. This effect is particularly significant in position 4. For these two materials the H production ratio is typical of the DEMO breeder zone while the He production ratio fits the FW location. For HFR the production of H is higher than in the other materials, due to the contribution of the low energy part of the HFR spectrum. Nevertheless, for the He production, a ratio typical of the front part of the breeder zone is expected.

Fe-56 has been also studied since coatings of Al₂O₃, AlN or CaO may be used on the Fe-based structures of the breeder zone. In this case, damage production in the HFTM agrees with the result obtained for the first wall of DEMO, as reported earlier [22,23]. Values of gas production ratios in HFTM are also very similar to the first wall of DEMO reactor, although slightly higher. In position 2 of Medium Flux region values of gas ratios fit those expected for the first wall. This is a particularly interesting result since this position is also suitable to irradiate the coating materials.

It has to be noted that when selecting a "suitable" position to test the materials to be used as insulating coatings, such as Al₂O₃, AlN or CaO, the role of H is very important. At elevated

Table 2
Damage threshold energy (Ed) for each element.

Compound	Element	Ed (eV)
Fe	Fe	40
SiC	Si	70
	C	38
Al ₂ O ₃	Al	34
	O	83
SiO ₂	Si	35
	O	20
Si ₃ N ₄	Si	60
	N	60
CaO	Ca	65
	O	50
AlN	Al	50
	N	50

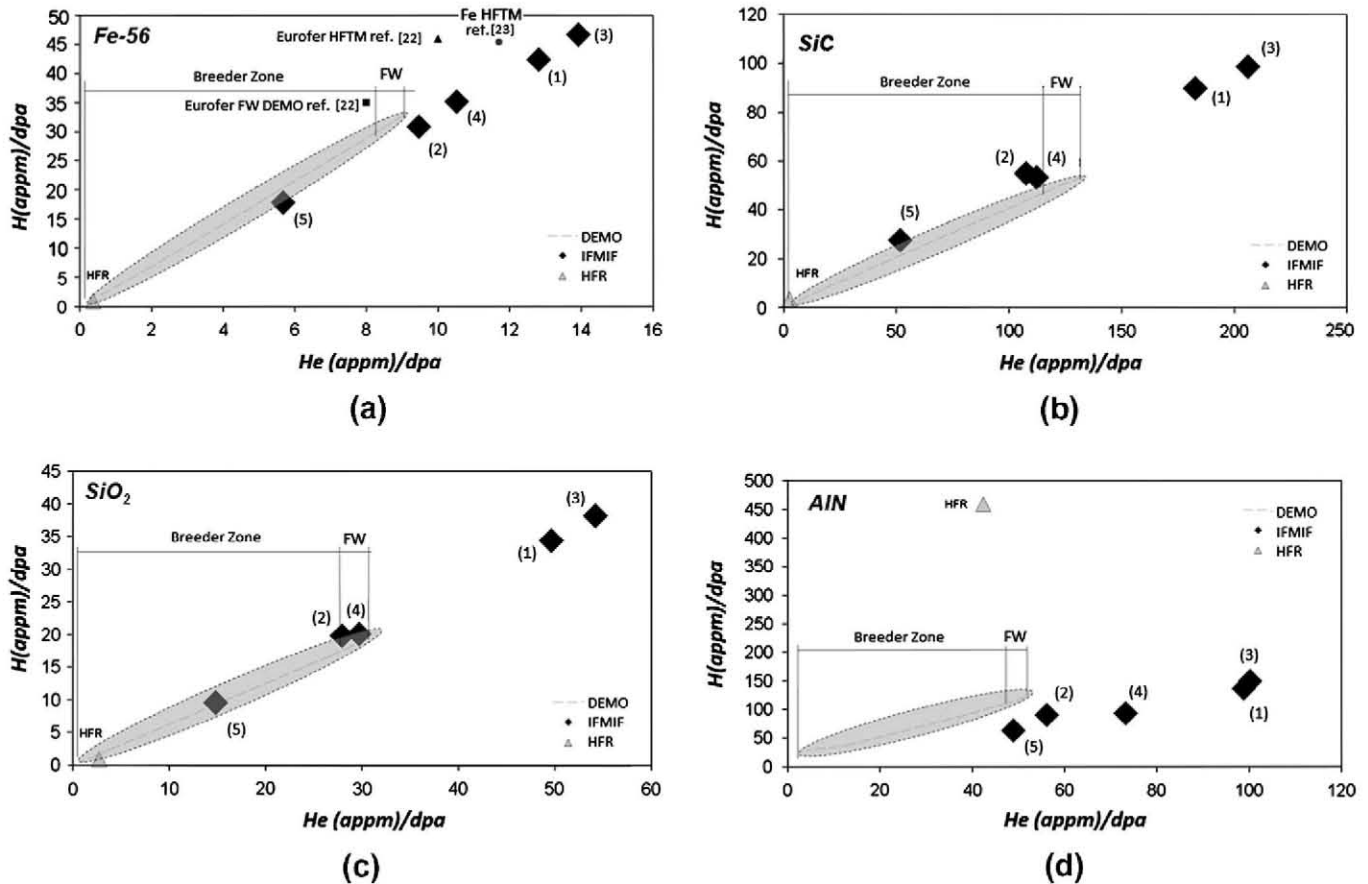


Fig. 2. Gas transmutation ratios for Fe-56, SiC, SiO₂ and AlN.

temperatures, the high concentrations of this gas will increase the ionic conductivity. For testing these materials then, position 2 is suitable, since the amount of H per dpa corresponds to the expected value for a high irradiation zone of the DEMO HCLL blanket. The He production is also adequate, and that is important since H behaviour could change when produced simultaneously with He. Irradiation in the internal companion rig also gives high dpa production rates in these materials. For AlN, irradiation in this rig implies that higher concentrations of He are obtained.

It is important that accelerated testing of these materials is possible using positions 1 or 3, in which damage production is very high, but it implies increasing the He and H ratios per dpa. The particular case of Si₃N₄ or AlN in which only the He/dpa is increased, is also noted.

4. Conclusions

IFMIF will be a dedicated irradiation facility that will provide high availability to test candidate fusion reactor materials. A first analysis of neutron response of functional materials for liquid breeder blankets and diagnostics has been performed in order to assess the suitability of irradiation of these materials in IFMIF. The following conclusions have been obtained.

- (1) TRM reference position 2 is a suitable position in IFMIF for testing functional materials, including SiC, SiO₂, Al₂O₃, Si₃N₄ and AlN, since the most important responses (ratio of helium to dpa and ratio of hydrogen to dpa) are very close to the 4000 MW DEMO HCLL in the highest irradiation zones. In addition, the tritium breeding ratio expected in this

position [24] is representative of the breeder zone of a HCLL blanket, which is especially significant for the functional materials that may be used in the DEMO breeder zone.

- (2) The irradiation of SiC, SiO₂, Al₂O₃ or CaO in the internal companion rig of an extended HFTM (position 4) provides the advantage of accelerating testing with respect to position 2, since higher damage is obtained while maintaining the proper gas ratios. In the case of Si₃N₄ and AlN a higher value of He/dpa is obtained with respect to the H/dpa.
- (3) In the high flux fission reactor, the ratios of helium to dpa and hydrogen to dpa are very close to the expected values at the back of the DEMO HCLL breeder zone for all these materials, except for N containing compounds, in which a huge amount of hydrogen is generated.
- (4) The external companion rig (position 5) of an extended HFTM provides neutron responses similar to that expected in the center of the DEMO HCLL breeder zone for most of the studied materials.
- (5) Irradiations in HFTM (1) and position 3 of Medium Flux region provide significant dpa, very close to the expected values in the highest irradiation zones of DEMO HCLL, although slightly lower.

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