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CONTRIBUTIONS TO THE SIZE REDUCTION OF A BATTERY USED FOR PV POWER RAMP RATE CONTROL

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Abstract

In order to mitigate PV power fluctuations, ramp rate control is performed coupling battery energy storage systems to PV plants. In previous works, we analysed the effects of reducing the size of a battery designed to absorb every fluctuation by taking into consideration, both, the fluctuation occurrence and the penalties in case of non-compliance of a given prescribed ramp-rate limitation. In this work, two new techniques are proposed for enhancing the battery size reduction potential. In the first technique, part of the fluctuations is absorbed by limiting PV inverters during upwards fluctuations. A new control strategy has been created to team up inverters limitation with a reduced battery in order to improve the ramp rate compliance of the plant. In the second technique, PV array oversizing is studied as an alternative to mitigate part of the fluctuations. The results show that for the same storage size, a proper combination of these solutions increases the yearly PV production under the conditions of a specific grid-code, creating new tools for selecting a battery with reduced power and energy capacity.

1. Introduction

During the next years, a large share of photovoltaic (PV) power is expected to be integrated in worldwide electricity grids, but, in order to achieve it, grid-stability and power quality problems must be avoided (EPIA, 2012). In certain regions with low interconnected and/or weak grids such as islands, installing utility-scale PV plants implies increasing considerably their share in the electricity mix. In this scenario, short-term PV power fluctuations caused by clouds are raising the attention of TSOs of such grids, because they represent troubles for maintaining the frequency and voltage stability (Marcos et al., 2011a). They have started to propose strict grid codes aiming to reduce the power fluctuations, imposing ramp rate (RR) limitations to individual plants. One of the most relevant code was proposed by the Puerto Rico Electric Power Authority (PREPA, 2012), by imposing a RR limitation which restricts the output variation to 10% of the PV plant nameplate power per minute, $RR_{LIM} = 10\%/min$. Other TSOs are also concerned about this matter (CRE, 2012; HECO, 2014; NERC, 2012).

Under this scenario, several procedures have been proposed to characterise PV power fluctuations and to develop techniques to mitigate them. The most classical references had a lack of measurements, so artificial data series were created for simulating intermittent irradiance conditions (Chowdhury, 1992; Chowdhury and Rahman, 1987). Later, measured data was used to characterise irradiance fluctuations in the domain of frequency. (Otani et al., 1997) addressed their spectral density by correlating data measured at nine stations, giving importance to the area of incidence. In (Woyte et al., 2007a, 2007b, 2006) pseudorandom time series of irradiance dataset was used, obtained with measured data of clearness index and treated as realizations of a stochastic, locally stationary, wavelet process. (Tomson and Tamm, 2006) also modelled them as exponential distribution functions.

Currently PV power fluctuations are characterised directly, depending, among others, on the size of the PV plant and the speed of the clouds that cover the arrays (Hoff and Perez, 2010; Lave and Kleissl, 2013; Mazumdar et al., 2014; Mills et al., 2009; Van Haaren et al., 2014). In (Marcos et al., 2011a) fluctuations are characterised in the domain of the frequency and studying their probability of occurrence along a given year. The frequency distribution is empirically modelled as an exponential decay function and it demonstrates that the occurrence of medium-to-strong size fluctuations in a utility-scale PV plant is very

48 low. Besides, the authors propose a model that predicts the output power of a PV plant using data of
49 incident irradiance (Marcos et al., 2011b).

50 PV power fluctuations can be smoothed by taking into account their nature and the influence of design
51 parameters of a PV plant. As the area of the PV array increases, both the maximum power fluctuation
52 registered and the 90th percentile of every fluctuations are reduced exponentially (Marcos et al., 2011a).
53 Fluctuations can also be smoothed by geographically dispersing PV plants. When several plants are
54 separated but still located inside the same region to aggregate their power, the probability that a cloud
55 front covers all of them simultaneously is highly reduced and each plant compensates the fluctuations
56 occurred in another plant separated by sufficient distance. In (Murata et al., 2009; Murata and Otani,
57 1997), simulated and measured PV power data are used for analysing the effect of distributing a large
58 number of PV plants along a country-level region; obtaining a correlation between power fluctuations and
59 the distances between plants. A similar work was done in (Hoff and Perez, 2010; Lave et al., 2012;
60 Marcos et al., 2012; Mills et al., 2009). For a certain aggregated power, fluctuations are smoothed as the
61 number of dispersed PV plants increases.

62 However, in some regions like islands, the potential for dispersing plants is intrinsically limited (Lave et
63 al., 2012; Marcos et al., 2012), so the strict grid regulations of these regions demand buffering capabilities
64 to individual PV plants. This concept is known as ramp rate control and requires a battery energy storage
65 system (BESS). By analysing PV power fluctuations statistically, in (Perez and Hoff, 2013; van Haaren et
66 al., 2015) this issue is addressed. In line with this and based on one second long-term observations at PV
67 plants of different sizes, a model for the “worst fluctuation” (WF) was proposed in (Marcos et al., 2014b).
68 Roughly, it corresponds to the fastest darkening of the PV array (from clear sky irradiance to diffuse
69 irradiance) by a cloud moving at about 80-90 km/h, pace which is also confirmed by (Lave and Kleissl,
70 2013). Providing the battery can be fully recharged between consecutive fluctuations by means of a state
71 of charge (SOC) driven control, the WF model allows sizing the battery for full compliance of ramp-rate
72 limits (Marcos et al., 2014a, 2014b). As a next step, more recent studies are focused on reducing the
73 storage requirements. Thus, several control strategies have been developed in order to optimise the usage
74 of batteries, combining their operation with other techniques (Bullich-Massagué et al., 2017; de la Parra
75 et al., 2016, 2015; Ina et al., 2004; Sukumar et al., 2018; van Haaren et al., 2015).

76 In this context, in (Makibar et al., 2017) a method for evaluating the potential for reducing the battery size
77 was developed. The study is based on the fact that strong fluctuations scarcely occur, so it assesses the
78 impact of reducing the size of a battery initially designed to absorb every fluctuation, by taking into
79 consideration, both, the fluctuation occurrence and the penalties applied in case of non-compliance with
80 the RR limitation. That work demonstrated that it is possible to reduce the battery size up to 30% of the
81 nominal values without incurring in penalties. In the present paper, two new techniques are going to be
82 studied to reduce storage requirements below that limit.

83 **2. Methodology**

84

85 The research methodology followed in this work is based on the process described in (Makibar et al.,
86 2017). Same experimental database is used but, in this case, two new techniques are implemented in the
87 battery size reduction assessment. On the following, first, the experimental data used for the analysis and
88 the size reduction assessment method of (Makibar et al., 2017) are briefly explained as reminder and,
89 second, the two novel techniques are presented with the aim of upgrading the method. Finally, different
90 comparative studies are carried out to assess their potential, presenting the results in the next section

91 **2.1 Experimental data**

92

93 Extensive simulation exercises were performed using as input one second power values recorded at the
94 point of common coupling of a 7.2 MW PV plant located in Milagro, northern Spain. This plant is
95 equipped with vertical axis trackers covering an area of 52 ha. Besides, other relevant parameters such as

96 horizontal and tilted irradiance were measured by calibrated modules. PV power data series is used for
97 analysing the behaviour of the plant under study against the control strategy developed in the first
98 technique. Irradiance data is useful to develop the second technique, which needs to simulate the output
99 power of a PV plant whose design parameters are modified with respect to the original Milagro PV plant.

100 **2.2 Battery size reduction assessment**

101

102 The study uses as showcase the regulation proposal of Puerto Rico (PREPA, 2012). It requires the use of
103 a battery to match the prescribed RR limit of 10%/min and it considers penalties through PV power
104 curtailment for complete week periods, as a function of RR non-compliance observed the week before. In
105 this context, optimal battery size from the viewpoint of the PV plant owner results from a trade-off
106 between battery investment costs and applicable penalties in case of non-compliance with RR limitation.

107 The starting point of the method is a full-size battery designed to absorb 100% of fluctuations that could
108 be observed at the output of a PV plant, sized according to the WF model and operated by a basic SOC
109 control algorithm. In order to allow Milagro PV plant for complying with $RR_{LIM} = 10\%/min$, the battery
110 power and energy requirements are respectively $P_{BAT,WF} = 5148kW$ and $C_{BAT,WF} = 437kWh$. Given that
111 the sign of the first fluctuation is unknown, the energy requirement must be doubled to absorb both
112 downwards and upwards fluctuations, so the full-size battery has a power and capacity of $P_{BAT,WF} =$
113 $5148 kW$ (71% P_N) and $2 \cdot C_{BAT,WF} = 874 kWh$ (7.2 min) respectively. Hence, the basic algorithm
114 restores the battery to $SOC = 50\%$ before the start of every new fluctuation, so we can name it as *SOC50*
115 strategy.

116 The practical implementation procedure of the battery size reduction assessment method, consists on the
117 following.

118 The PV power injected to the grid, P_{GRID} , is scanned every 2 seconds and by measuring the RR between
119 every scan, their compliance with the RR_{LIM} is evaluated. Reducing the battery power and/or capacity by
120 a certain factor, named respectively as k_p and k_c , will prevent the battery from absorbing some
121 fluctuations, lowering the compliance of the scans involved in them.

122 Then, weekly RR compliance index, RRC_w , is calculated as a percentage of compliant scans among total
123 scans of week w . The minimum compliance to avoid penalties is $RRC_{min} = 98.5\%$, so if less percentage
124 of scans comply with RR_{LIM} , a PV power curtailment factor is imposed for the next week, Cu_w . This
125 penalty is cumulative and it depends on the difference between RRC of previous week and RRC_{min} .

126 Finally, yearly PV energy production for a reduced size battery, E_{GRID,k_p,k_c} , is calculated to evaluate the
127 effect of reducing battery power and/or capacity. It is useful for selecting a proper combination of k_p and
128 k_c , delimiting PV production losses derived from the penalties. It is obtained performing yearly
129 simulations of the operation of the plant in several iterative rounds, one for each k_p and k_c combination
130 and assessing weekly RRC and curtailments along the full year.

131 **2.3 Reduction of storage requirements by means of a control strategy**

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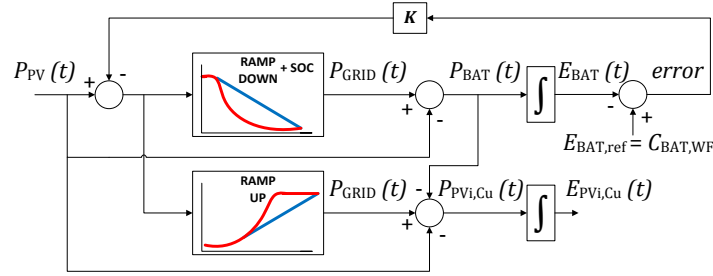
133 The first technique proposed addresses PV+BESS plant control issues. In order to avoid doubling the
134 reference battery capacity, upwards fluctuations can be absorbed by limiting the output PV power
135 variations at each inverter locally, by moving their operation point out of the MPP. Therefore, the BESS
136 will be used for supplying the lack of power and energy caused by downwards fluctuations uniquely,
137 requiring half of energy capacity compared to *SOC50* strategy. Hence, full-size battery parameters are
138 $P_{BAT,WF} = 5148 kW$ (71% P_N) and $C_{BAT,WF} = 437 kWh$ (3.6 min). Nevertheless, when PV inverters are
139 curtailed, not all of the available PV energy is fed into the grid, so this practice involves some energy
140 losses that must be taken into account.

141 The control loop implemented in this new strategy is aimed to restore the battery SOC after each
 142 downwards fluctuation is over, keeping it fully charged and ready for the next cloud that will cover the
 143 PV array. This type of strategies have been widely studied in (de la Parra et al., 2016, 2015) among
 144 others. However, in order to reduce the losses associated with inverters power limitation, some of them
 145 need additional inputs to model the PV power under clear sky conditions at any time step, like Linke
 146 turbidity factor and the measured cell temperature. For the particular purpose of our battery size reduction
 147 assessment, a new control strategy has been developed, named as *SOC100_PVCurt*, which fulfils the
 148 accuracy requirements in a simple way. It mitigates every fluctuation and it minimises the energy loss
 149 associated with inverters limitations without the need for additional inputs.

150 2.3.1 *SOC100_PVCurt* control strategy

151 The general idea is to use part of the excess PV power of the upwards fluctuation for recovering battery
 152 SOC to the reference value of $SOC = 100\%$, instead of curtailing inverters power directly. While SOC is
 153 below the reference, all the excess PV power is used for charging the battery. Once the charge process is
 154 complete, the algorithm will send a curtailment signal to the PV inverters to smooth the rest of the
 155 upwards fluctuation event. The control diagram of *SOC100_PVCurt* strategy is shown in Figure 1.

156



157

158 Figure 1: *SOC100_PVCurt* control diagram. Upwards fluctuations are absorbed by limiting PV inverters if battery is
 159 charged (when $E_{BAT}(t) = E_{BAT,ref}$). Downwards fluctuations are absorbed by discharging the battery.

160

161 In order to both, keep a good balance between speed and system stability and to avoid too high battery
 162 power requirements in a SOC recovery process, the value of the proportional parameter is $K = 15$.
 163 $P_{PV}(t)$ is the output of the PV plant, which is limited by RR_{LIM} to the power allowed to feed into the grid,
 164 $P_{GRID}(t)$. $P_{BAT}(t)$ is the power discharged from/charged into the battery to match the ramp, $E_{BAT}(t)$ is
 165 the energy stored in the battery at a given time and $E_{BAT,ref}$ is its reference value, corresponding to full
 166 charge and equalling the value of $C_{BAT,WF}$. Eq. (1) allows calculating PV inverters power limitation,
 167 $P_{PVi,Cu}(t)$, depending on the allowable ramp and on the power required by the battery. $E_{PVi,Cu}(t)$ is the
 168 associated loss.

$$P_{PVi,Cu}(t) = P_{GRID}(t) - P_{PV}(t) - P_{BAT}(t) \quad (1)$$

169 The strategy has five main operation modes. On the following, each mode is explained and illustrated by
 170 means of two simulations of Milagro PV plant operated under *SOC100_PVCurt* strategy throughout two
 171 different time lapses. The simulation of Figure 2a runs a full-size battery ($P_{BAT} = P_{BAT,WF}$ and $C_{BAT} =$
 172 $C_{BAT,WF}$) and explains four of the modes (a-d). The simulation of Figure 2b explains a particular mode (e)
 173 which optimises the operation of reduced batteries. In this case, it is reduced by $k_p = 0.3$, resulting a
 174 limited battery power of $P_{BAT} = k_p \cdot P_{BAT,WF} = \pm 1545$ kW.

175 a) *Ramp-Down* mode:

176 Battery supports lack of PV power to match RR_{LIM} of $P_{GRID}(t)$. (12:21- 12:25).

177

b) *SOC recovery / No ramp* mode:

178

Battery SOC is restored using part of PV power, in absence of fluctuation. (12:25-12:30).

179

c) *SOC recovery / Ramp-Up* mode:

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Battery SOC is restored by absorbing excess PV power to match RR_{LIM} . (12:30).

181

d) *Ramp-Up* mode:

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If battery $SOC = 100\%$, PV inverters power is limited (12:53). If $SOC < 100\%$, the strategy faces the

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first part of the fluctuation using excess PV power to charge the battery to $E_{BAT,ref}$ (12:57-12:59) and

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then, it enters in inverters curtailment mode, doing the transition without affecting the system

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stability and keeping RR_{LIM} . As a result, part of $E_{PVi,Cu}$ losses is saved.

186

e) *Limited Ramp-Up* mode:

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When the battery size is reduced by k_p , the upwards ramp is matched teaming up the battery with

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inverters power limitation. In strong downwards fluctuations, the limited power of the battery (P_{BAT})

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makes to fail the RR_{LIM} ($t = 7$ to $t = 9$), but upwards fluctuations can be fully absorbed in three steps:

190

While excess PV power is lower than P_{BAT} , battery is charged ($t = 10$ to $t = 13$). If it is higher,

191

inverters limitation gives support to the battery ($t = 13$ to $t = 15$). When the battery is at full-charge,

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the rest of the ramp is matched by limiting the inverters power ($t = 15$ to $t=18$). This way, every non-

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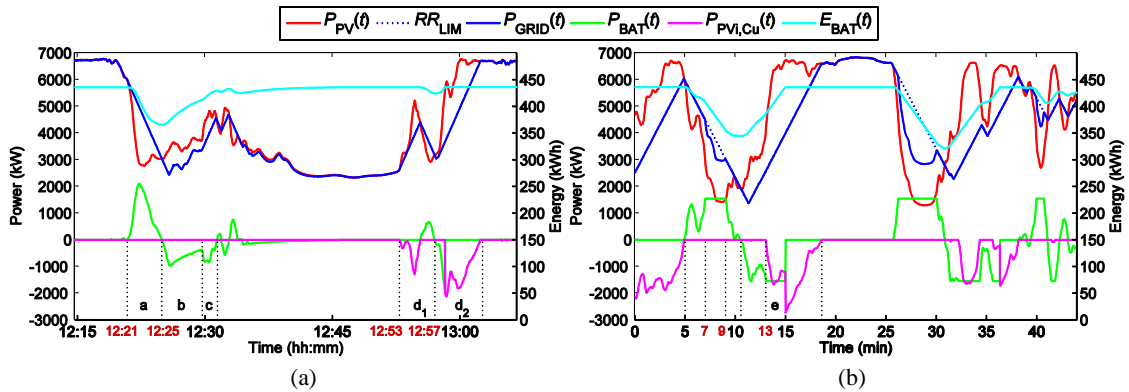
compliance that could occur during upwards fluctuations is avoided and, even with a reduced battery,

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the $E_{PVi,Cu}$ losses are reduced.

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Figure 2: *SOC100_PVCurt* control strategy in operation. (a) A full-size battery rated $C_{BAT} = 437$ kWh is discharged

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during downwards fluctuation and then, it is recharged. If battery is fully charged, PV inverter curtailment is

201

activated. Inside an upwards fluctuation, *SOC* recovery / PV curtailment functions can be alternated if *SOC* = 100%

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is achieved. (b) If the required power for smoothing a downwards ramp is higher than the reduced battery power

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(± 1545 kW), the fluctuation cannot be fully mitigated and the ramp is not fulfilled. In upwards ramps, power

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absorbed by the reduced battery is complemented by limiting inverters power, so the ramp is fulfilled.

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2.3.2 Methodology to reduce battery requirements

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The steps to carry out the battery size reduction assessment are the ones described in section 2.2, but

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implementing *SOC100_PVCurt* control strategy in the simulation process. We will consider that the

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inverters can modify their MPP fast and accurate enough to smooth upwards fluctuations, so the PV plant

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operates at full RRC during these events. However, for downwards fluctuations, a RRC assessment will

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be carried out for each k_p and k_c combination.

213

214 2.4 Complementary technique for fluctuations mitigation: Oversizing of PV array

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216 The second technique proposed addresses PV+BESS plant configuration issues. As common practice, a
217 good design criteria for properly matching inverters and PV array nominal powers is to keep the inverter-
218 to-array ratio, named as DR_{INV} , between values of $0.7 < DR_{INV} < 1.5$ (Lorenzo, 2014). However, given
219 current PV module prices, oversizing the PV array with respect to the inverter output power range is a
220 practice that is becoming popular. This way, DC PV power increases for an identical solar irradiance and,
221 despite the inverters frequently operate in saturation, more total energy and in a less variable way is
222 generated for the same nameplate power capacity, overcoming losses of DC side of the plant.

223 Moreover, due to current high battery investment costs, it could be profitable to oversize PV array if the
224 fluctuations were reduced and as a consequence a battery with lower power and energy capacity
225 requirements was needed to comply with RR_{LIM} . In other words, it could be more desirable to increment
226 PV array size rather than battery size. An oversized PV array mitigates part of the fluctuations in the
227 following two ways:

- 228 ▪ When the area of the PV array is larger, high frequency fluctuations are mitigated by a low-pass
229 filter smoothing effect (Hoff and Perez, 2010; Lave et al., 2012; Marcos et al., 2011a, 2011b).
- 230
- 231 ▪ When PV array power $P_{PV,DC}(t)$ is close to its peak power $P_{PV,p}$, the inverter will saturate as DC
232 power exceeds its rated capacity. When a cloud partially covers the array, a DC power
233 fluctuation occurs, but at inverter level the fluctuation will only start when $P_{PV,DC}(t)$ falls below
234 its maximum input power. In other words, the fluctuation will be curtailed.

235 Hence, this technique is going to be studied in order to quantify its potential for the reduction of battery
236 requirements, combining it with *SOC100_PVCurt* strategy.

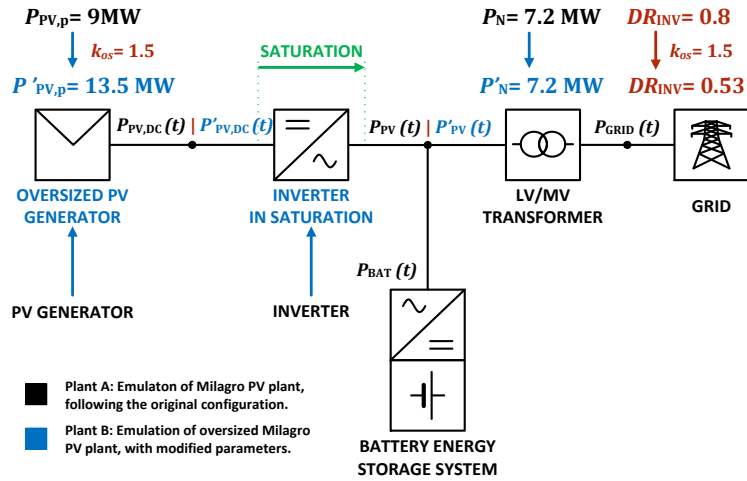
237 2.4.1 Emulation of an oversized PV plant by means of artificial data series

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239 The deep study of the PV array oversizing technique requires accurate output power data of an oversized
240 plant, which will allow us to compare the latter with the original configuration of Milagro PV plant. The
241 data series must include not only the effect of an oversizing parameter which scales-up the peak power of
242 the PV array, but also the low pass filter effect due to its larger area. In order to include this phenomenon,
243 two different artificial and comparable PV plants are going to be emulated. Both plants have a nameplate
244 power capacity of $P_N = 7.2$ MW but one of them has its PV array oversized by a factor $k_{os} = 1.5$ respect
245 to the other. Emulation of the original Milagro PV plant will be named as *Plant A* and it keeps the
246 configuration of the real plant, being its inverter-to-array power ratio $DR_{INV} = 0.8$. Emulation of the
247 oversized Milagro PV plant will be named as *Plant B* and the inverter-to-array power ratio resulting from
248 the oversizing process is $DR_{INV} = 0.53$. Figure 3 describes the emulation of both plants.

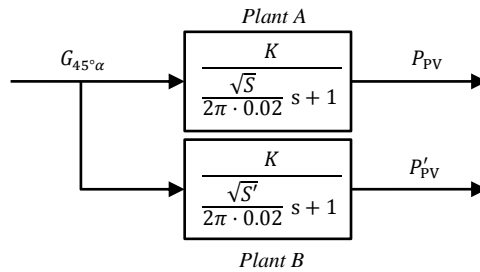
249 The comparison must be as fair as possible and because of that, both data sources must be originated in
250 the same way. As we do not have available measured data series of an oversized PV plant, both *Plant A*
251 and *Plant B* power series are going to be created artificially by means of the technique developed in
252 (Marcos et al., 2011b). This model creates the output power of a PV plant using as input the signal of the
253 irradiance measured on the PV generator plane. It filters out high frequency components of the irradiance
254 as a low-pass filter does, where the cut-off frequency depends on the surface area of the PV array.

255 For emulating *Plant A*, starting from an irradiance data series measured on-site in Milagro PV plant, the
256 power data series of the plant is built. This data series is obtained as the output of the model, being S the
257 real area of 52 ha and considering a K gain of 0.91 due to the degradation of the plant. For *Plant B*, we
258 will consider a PV array area of $S'=78$ ha, which results from incrementing the original area
259 proportionally by the oversizing factor k_{os} , while a K gain value of 0.91 is also used. Figure 4 describes
260 the construction of the artificial power data series of both plants by means of the low-pass filter model
261 technique.



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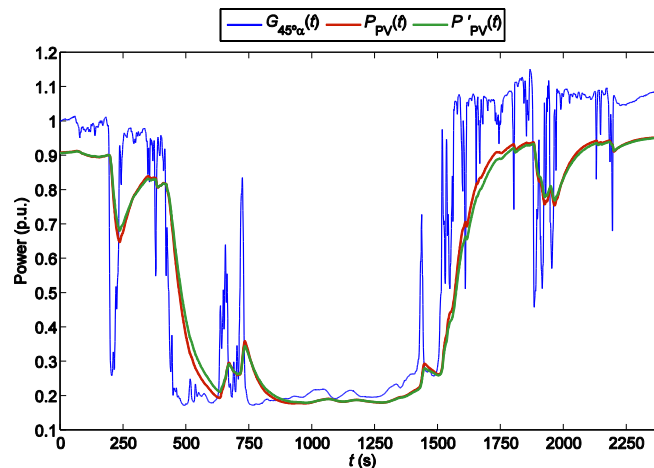
263 Figure 3: Emulation of two PV plants with artificial PV power data series. *Plant A* emulates original configuration of
 264 Milagro PV plant. *Plant B* emulates the oversizing of PV array by a factor of $k_{os} = 1.5$ and its inverter operates in
 265 saturation. Both plants have the same nameplate power $P_N = P'_N = 7.2$ MW.



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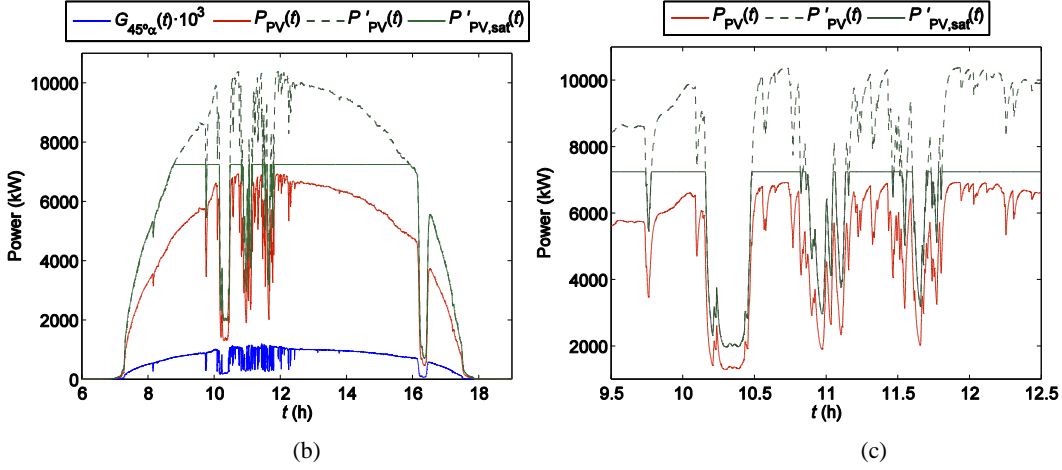
267 Figure 4: Low-pass filter transfer functions of *Plant A* and *Plant B*. The irradiance signal input is smoothed according
 268 to the cut-off frequency of each modelled plant, dependent of the square root of each area, obtaining as output the
 269 respective power signal.
 270

271 Figure 5a shows, for a strong fluctuation, the input and output parameters of the previous model in the
 272 domain of time; normalised value of the irradiance incident on the inclined plane $G_{45^\circ, \alpha}(t)$, and
 273 normalised output PV power of *Plant A* and *Plant B*, $P_{PV}(t)$ and $P'_{PV}(t)$ respectively. It can be seen that
 274 both PV plants act as low-pass filters of the irradiance signal, being stronger the filtering effect of the
 275 larger PV array. Figure 5b shows the absolute values for a whole day and Figure 5c is a zoomed detail of
 276 b. It can be seen that by saturating the inverters of *Plant B*, a good part of small fluctuations are curtailed.
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(a)



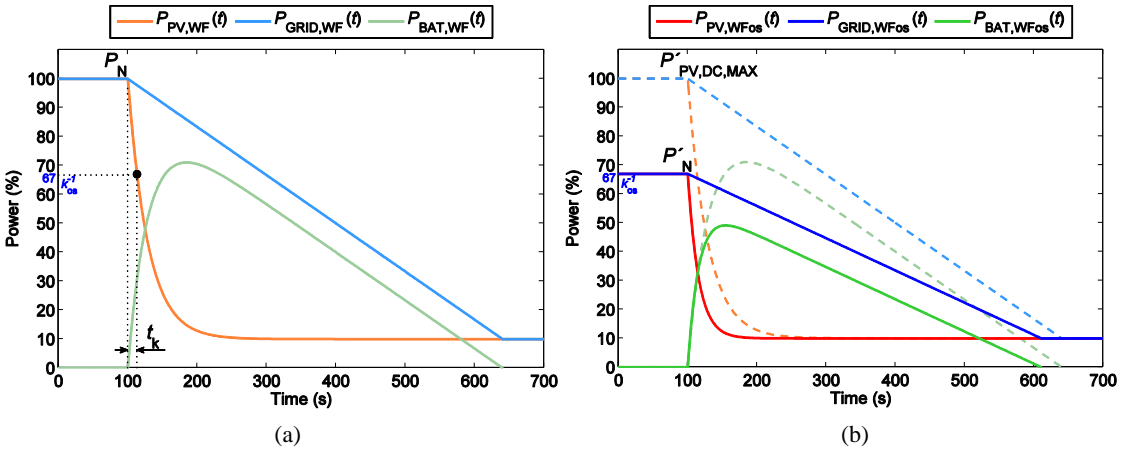
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Figure 5: Incident irradiance at inclined plane $G(45^\circ, \alpha)$ at Milagro PV plant location and output PV power of *Plant A* and *Plant B* w/o inverter saturation; normalised values in a time lapse of a fluctuation (a) and absolute values in a day, including zoomed lapse (b-c). The smoothing effect of the oversized PV array is observed in $P'_{PV}(t)$ power curve. Including the inverters saturation of *Plant B*, part of DC side fluctuations is curtailed (c).

2.4.2 Battery size in an oversized PV plant: The Oversized Worst Fluctuation model

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When a PV array is oversized with respect to its inverters nameplate power, the instant output power $P'_{PV}(t)$ is limited to that value, but the fluctuations follow a shape characterised by the new PV array power $P'_{PV,DC}(t)$. For example, a downwards $P'_{PV,DC}(t)$ power fluctuation curve at the array following the WF model, is translated to a downwards $P'_{PV}(t)$ output power fluctuation curve starting at the saturation limit but following the shape of the first curve. Therefore, in order to size correctly the battery for absorbing every possible fluctuation, an *Oversized Worst Fluctuation* model is proposed, which takes into account the saturation point. In our emulation, this point is the nameplate power P'_N and its ratio respect to the maximum DC power $P'_{PV,DC,MAX}$ observed at the output of the oversized array is k_{os}^{-1} . Figure 6 shows the classic model and the update for implementing it in an oversized PV plant.



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Figure 6: (a) Worst Fluctuation model, defined in (Marcos et al., 2014b), where a downwards fluctuation at the array is outputted. (b) Oversized Worst Fluctuation model, where the fluctuation starts at the saturation point P'_N .

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In the classic model defined in (Marcos et al., 2014b) and shown in Figure 6a, the worst PV power fluctuation is modelled as an exponential decay function, $P_{PV,Wf}(t)$. The initial value or amplitude of the decay is set to $A = 90$ and the offset to $y_0 = 10$, modelling the transition from operating at 100% of P_N under clear sky conditions to 10% of P_N under diffuse irradiance, effect of the cloud coverage. r_{max} is the maximum slope of the power ramp allowed to inject to the grid $P_{GRID,Wf}(t)$, in (%/s). But in the oversized case, the amplitude of $P_{PV,Wf}(t)$ and the initial value and the slope of $P_{GRID,Wf}(t)$ imposed in a

309 non-oversized plant, are adjusted to obtain the new power fluctuation curve $P_{PV,WFOs}(t)$ and the new
 310 output ramp $P_{GRID,WFOs}(t)$. The updated model takes into account that from the inverter point of view, the
 311 fluctuation starts at $P'_N = k_{os}^{-1} \cdot P'_{PV,DC,MAX}$, being $k_{os}^{-1} = 0.67$ in our case. Therefore, the new parameters
 312 are $A' = (100 \cdot k_{os}^{-1}) - 10$ and $r'_{max} = k_{os}^{-1} \cdot r_{max}$.

313 Besides, a typical exponential decay function has a fast decaying behaviour during the first instants. After
 314 a certain time span set by the time constant defined as τ , it falls slower. In WF model, this value depends
 315 on the shortest dimension of the PV plant, l , in the following way.

$$\tau = 0.042 \cdot l - 0.5 \quad (2)$$

316 If we kept the original time constant as design criteria for the saturated fluctuation, we would disregard
 317 the fast decaying property of the beginning. In fast fluctuations which are not as strong as the worst case
 318 but that they occur during periods where the array is producing below P'_N , the fast decay will also reach
 319 inverter output level, so a battery sized for a slower decay would not be able to absorb it. Therefore, the
 320 *Oversized WF* model has a different time constant which is set as a reduction of the original τ (calculated
 321 using the l of the oversized array) by the time that the non-saturated curve lasts arriving from full-power
 322 to k_{os}^{-1} , named as t_k and defined in Figure 6a. The time constant is defined in the following Eq. (3).

$$\tau' = \tau - t_k \quad (3)$$

323 In this case, this means that t_k is the time span between 100% $P'_{PV,DC,MAX}$ to 67% $P'_{PV,DC,MAX}$ and it has a
 324 value of $t_k = 16.9$ s. We can define the *Oversized WF* model applying the adjustments to the original
 325 model, as defined in the following equations:

$$P_{PV,WFOs}(t) = A' e^{\left(-\frac{t}{\tau'}\right)} + 10 \quad (4)$$

$$P_{GRID,WFOs}(t) = A' - r'_{max} t + 10 \quad (5)$$

$$P_{BAT,WFOs}(t) = P_{PV,WFOs}(t) - P_{GRID,WFOs}(t) \quad (6)$$

326

327 where the instant values are calculated multiplying the nameplate capacity P_N and oversizing factor k_{os}
 328 by the Eqs. (4) - (6). The battery power for absorbing the fluctuation is given by $P_{BAT,WFOs}(t)$ and the
 329 instant value of this function along the fluctuation is given by Eq. (7).

$$P_{BAT,WFOs}(t) = \frac{k_{os} \cdot P_N}{100} \left[A' \left(1 - e^{-t/\tau'} \right) - r'_{max} t \right] \quad (7)$$

330

331 Obtaining the maximum of that function, the maximum battery power requirement is calculated:

$$P_{BAT,WFOs} = \frac{k_{os} \cdot P_N}{100} \left[A' - \tau' r'_{max} \left(1 + \ln \left| \frac{A'}{\tau' r'_{max}} \right| \right) \right] \quad (8)$$

332

333 where $P_{BAT,WFOs}$ is defined in (kW), r'_{max} in (%/s) and τ' in (s). In order to calculate the required energy
 334 capacity to face the fluctuation, Eq. (7) must be integrated along the time span that lasts from the
 335 beginning of the oversized worst fluctuation to the instant when the ramp reaches $0.1 P'_{PV,DC,MAX}$, defined
 336 as $T'_R = A'/r'_{max}$.

$$C_{BAT,WFOs} = \int_0^{T'_R} P_{BAT,WFOs}(t) dt = \frac{A' \cdot k_{os} \cdot P_N}{100 \cdot 3600} \left[\frac{A'}{2 \cdot r'_{max}} - \tau' \right] \quad (9)$$

337

338 where $C_{BAT,WFOs}$ is given in (kWh). In oversized PV plants, the battery requirements for absorbing 100%
 339 of the fluctuations will be the values given by the *Oversized WF* model, $P_{BAT,WFOs}$ and $C_{BAT,WFOs}$.

340 3. Results

341

342 3.1 Reduced size battery in combination with PV inverters limitation

343

344 Here the approach will be to compare *SOC100_PVCurt* strategy with *SOC50* strategy. First, the energy
345 losses associated to inverters curtailment are quantified in order to delimit the negative impact of the new
346 strategy, and second, its contributions to the battery size reduction potential are measured.

347 3.1.1 Energy losses caused by PV inverters limitation

348

349 Table 1 shows the PV production loss caused by inverters curtailments along a full year operation of the
350 plant, in absolute terms and in function of the total available yearly PV energy. Six RR_{LIM} scenarios are
351 considered to show its influence on the loss. For the $RR_{LIM} = 10\%/min$ scenario of our case, the loss is a
352 negligible 0.57% and, for less restrictive limitations, it is even lower.

353 The RR_{LIM} of $2\%P_N/min$ is a strict requirement proposed in (CRE, 2012) and it serves us as scenario to
354 evaluate the effectiveness of *SOC100_PVCurt*, by comparing its losses with those of the state of the art
355 strategies studied in (de la Parra et al., 2016). In the cited study, it is stated that with a basic strategy the
356 loss is more than 9%, while an advanced strategy reduces it to 2.33%. In the case of *SOC100_PVCurt*, it
357 has an intermediate loss of 3.27%, so, given its simplicity, it is a good result.

358

359 Table 1: Annual energy loss associated with inverters limitation in upwards fluctuations, for different RR_{LIM} and
360 operating a full-size battery under *SOC100_PVCurt* strategy.

| RR_{LIM} in $\%P_N/min$ | $E_{PVi,Cu}$ in MWh | $E_{PVi,Cu}/E_{PV}$ in % |
|---------------------------|---------------------|--------------------------|
| 2 | 509.2 | 3.27 |
| 5 | 214.2 | 1.37 |
| 7.5 | 131.3 | 0.84 |
| 10 | 89.1 | 0.57 |
| 20 | 27.9 | 0.18 |
| 30 | 11.2 | 0.07 |

361

362 3.1.2 Battery size reduction potential compared to *SOC50* strategy

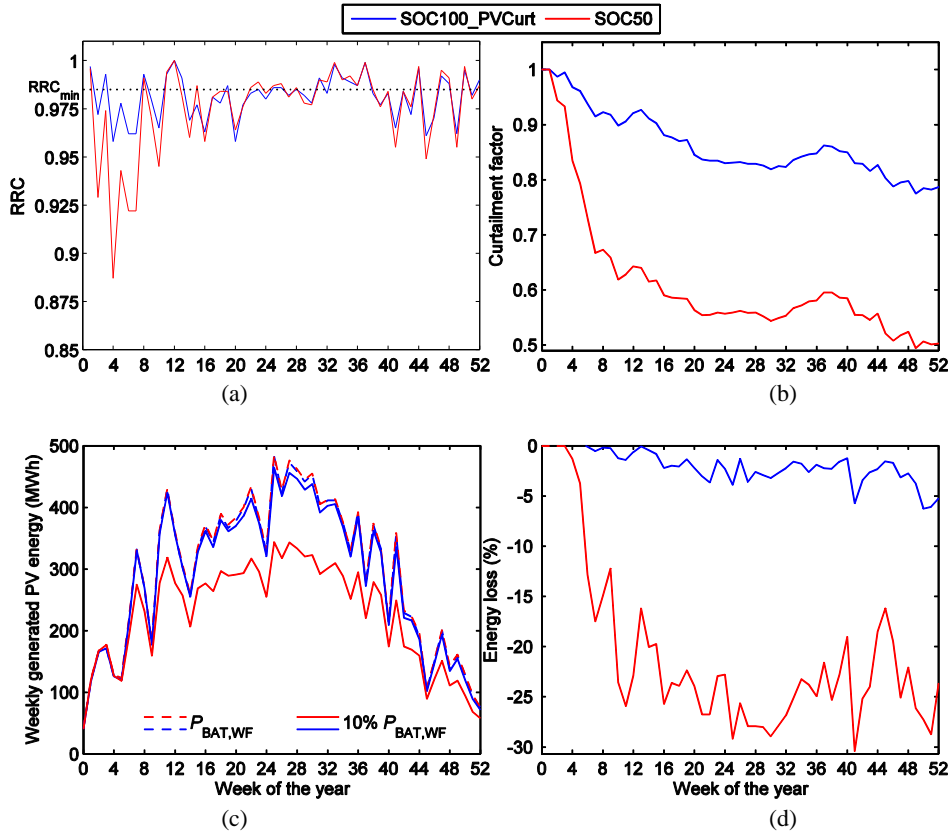
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364 In order to evaluate the behaviour of reduced batteries operated by *SOC100_PVCurt* strategy against the
365 *SOC50* strategy, the same simulations carried out in section 3.2 of (Makibar et al., 2017) have been
366 carried out in a comparative way.

367 As a first comparison, the scenario where battery power P_{BAT} is reduced to 10% of $P_{BAT,WF}$ is going to be
368 analysed ($k_p = 0.1$, $k_c = 1$). Figure 7 shows in the same graphs the weekly evolution of four
369 parameters, in blue if the PV plant is operated under *SOC100_PVCurt* strategy and in red if it is operated
370 under *SOC50* strategy.

371 Figure 7a and b show respectively the RRC and the associated PV power curtailment factor along the
372 year. Derived from them, Figure 7c and d show the weekly energy production and its loss due to
373 penalties, with respect to maximum energy production of the PV plant obtained with full-power battery. It
374 must be pointed out that, owing to the energy losses associated with inverters power limitation, the
375 maximum production achievable with *SOC100_PVCurt* is slightly lower than the maximum production
376 achievable with *SOC50*. However, the response of *SOC100_PVCurt* against battery size reduction is
377 much better. For $k_p = 0.1$, *SOC100_PVCurt* achieves a better RRC along the year, falling into less
378 curtailment penalties, which increases the PV energy production with respect to *SOC50*.

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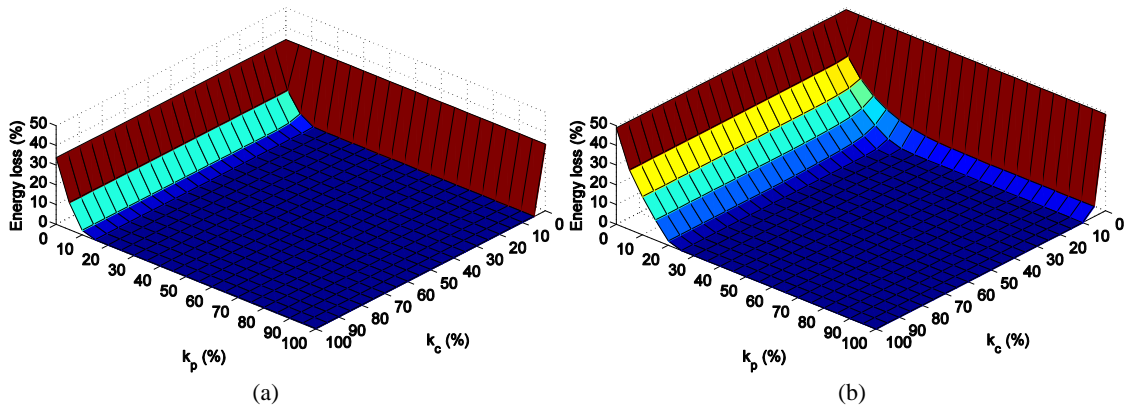
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383 Figure 7: Yearly simulation of the PV plant operated by *SOC100_PVCurt* strategy, with a reduced battery ($k_p =$
384 0.1 , $k_c = 1$) and comparing with the results of *SOC50* strategy. Weekly ramp rate compliance oscillates around
385 RRC_{min} (a), generating fewer curtailments than *SOC50* along the year (b). Weekly energy loss with respect to full-
386 power battery is low and total production is closer to the maximum achievable value (c and d).

387

388 Figure 8 and Figure 9 extend the simulation exercise to different power and capacity battery sizes. Figure
389 8 shows, for every k_p and k_c combination, the annual PV energy loss with respect to the one obtained
390 with full-size battery. For every combination, the loss under *SOC100_PVCurt* is lower. It is limited to
391 around 34% of the maximum generation in the no battery case, which is the scenario where only upwards
392 fluctuations are absorbed by PV inverters curtailment. Moreover, there is no energy loss beyond 15%
393 $P_{BAT,WF} - 10\% C_{BAT,WF}$ combination, placed in the corner of Figure 8a. This reduction limit is also lower
394 than in *SOC50* case ($30\% P_{BAT,WF} - 15\% C_{BAT,WF}$).

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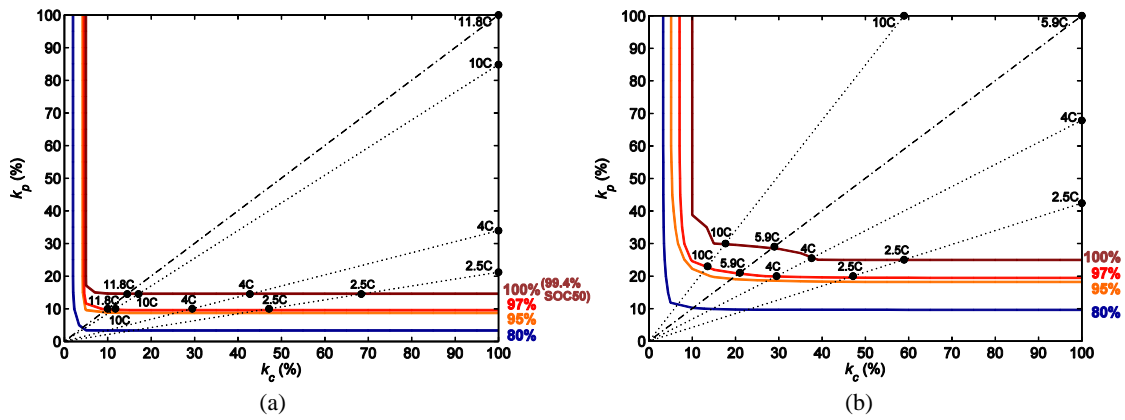
Figure 8: Annual energy loss with respect to full-size battery case, in function of power and capacity reduction factors k_p and k_c , implementing *SOC100_PVCurt* (a) vs. *SOC50* (b) control strategies.

400 Figure 9 shows the combinations of reduction of power and capacity of the battery that leads to a set of
 401 yearly PV plant production limits: 100%, 97%, 95% and 80% of the maximum achievable production.
 402 The 100% curve expresses the limit of the region containing possible k_p and k_c combinations that lead to
 403 100% PV production, i.e., the set of combinations that minimise the size of the battery and avoid penalties
 404 operating always above $RRC_{\min}=98.5\%$. The maximum production obtained under *SOC100_PVCurt*
 405 strategy equals the production of the same plant operated under *SOC50* strategy but subtracting the
 406 energy loss associated with inverters power limitations. In this case, the loss is 0.57% (Table 1), so the
 407 100% production limit of *SOC100_PVCurt* equals the 99.43% of the production of *SOC50*. Analogously,
 408 the 97% production limit of *SOC100_PVCurt* is equivalent to the 96.45% of the production of *SOC50*.

409 Some lines that keep the C-rate ($P_{\text{BAT}}/C_{\text{BAT}}$ ratio) of batteries available in the market (Saft, 2016;
 410 Samsung SDI, 2016) have been added too, representing proportional reduction guides of their power and
 411 capacity. The intersections of production lines with these C-rate lines, give information about the annual
 412 produced energy using reduced batteries. The full-size battery is rated 11.8C ($P_{\text{BAT,WF}}/C_{\text{BAT,WF}}$) and the
 413 corresponding reference C-rate line is drawn in dash-dot. As the design capacity under *SOC100_PVCurt*
 414 is the half of under *SOC50*, the reference C-rate is doubled (11.8C vs 5.9C).

415 The main difference of *SOC100_PVCurt* is that the 100% production region is larger, allowing a deeper
 416 battery size reduction. Besides, as the new reference C-rate is higher, the commercial battery C-rate lines
 417 used here will lie below the reference dash-dot line of 11.8C. That means that *SOC100_PVCurt* strategy
 418 requires a battery with higher power than *SOC50*, being less determinant the energy capacity. This fact
 419 becomes evident by checking that production limit lines are more separated along k_p axis than along k_c
 420 axis. In other words, the reduction of battery power has more effect in PV production loss than the
 421 reduction of battery capacity.

422



423
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425 Figure 9: Different annual production percentage limits with respect to maximum achievable one, depending on k_p
 426 and k_c combinations and implementing *SOC100_PVCurt* (a) vs. *SOC50* (b). Dotted lines represent k_p and k_c
 427 combinations that keep C-rates of commercial batteries, being them in reference to WF model battery C-rate (11.8C
 428 vs. 5.9C) in dash-dot line.

429 Table 2 describes as an example some significant points of Figure 9a, corresponding with reductions of
 430 four batteries to keep 100% and 97% annual PV generation targets. For comparison purposes, the points
 431 with equivalent energy production limits obtained with *SOC50* simulations are included.

432

433 Main conclusion is that with *SOC100_PVCurt*, both battery power and capacity requirements are 40-50%
 434 lower. It must be noted that in the case of reference C-rate, the especially high save in capacity is due to
 435 changing from 5.9C to 11.8C. Besides, with *SOC100_PVCurt*, the required battery power to achieve each
 436 PV production limit is constant for every C-rate, so, the lower the C-rate of the commercial battery used
 437 is, the higher the capacity requirement will be. This fact can be seen as a battery technology limitation.

438
439

Table 2: Battery size vs. PV energy production for different commercial C-rates, comparing results between *SOC100_PVCurt* and *SOC50* strategies.

| E_{GRID} limit | C-rate | <i>SOC100_PVCurt</i> | | <i>SOC50</i> | | Saving | |
|----------------------------|----------|------------------------------|--------------------------|------------------------------|--------------------------|--------------|-----------------|
| | | Power in kW (% of P_N) | Capacity in kWh (min) | Power in kW (% of P_N) | Capacity in kWh (min) | Power (%) | Capacity (%) |
| 100% | 11.8/5.9 | 747 (10.3) | 64 (0.5) | 1261 (17.4) | 214 (1.8) | 41 | 70 |
| (99.43% | 10 | 747 (10.3) | 75 (0.6) | 1313 (18.1) | 132 (1.1) | 43 | 43 |
| SOC50) | 4 | 747 (10.3) | 187 (1.6) | 1236 (17.1) | 309 (2.6) | 40 | 39 |
| | 2.5 | 747 (10.3) | 299 (2.5) | 1236 (17.1) | 495 (4.1) | 40 | 40 |
| 97% | 11.8/5.9 | 515 (7.1) | 44 (0.4) | 1030 (14.2) | 175 (1.5) | 50 | 75 |
| (96.45% | 10 | 515 (7.1) | 52 (0.4) | 1159 (16.0) | 116 (1.0) | 56 | 55 |
| SOC50) | 4 | 515 (7.1) | 129 (1.1) | 1004 (13.9) | 251 (2.1) | 49 | 49 |
| | 2.5 | 515 (7.1) | 206 (1.7) | 1004 (13.9) | 402 (3.3) | 49 | 49 |

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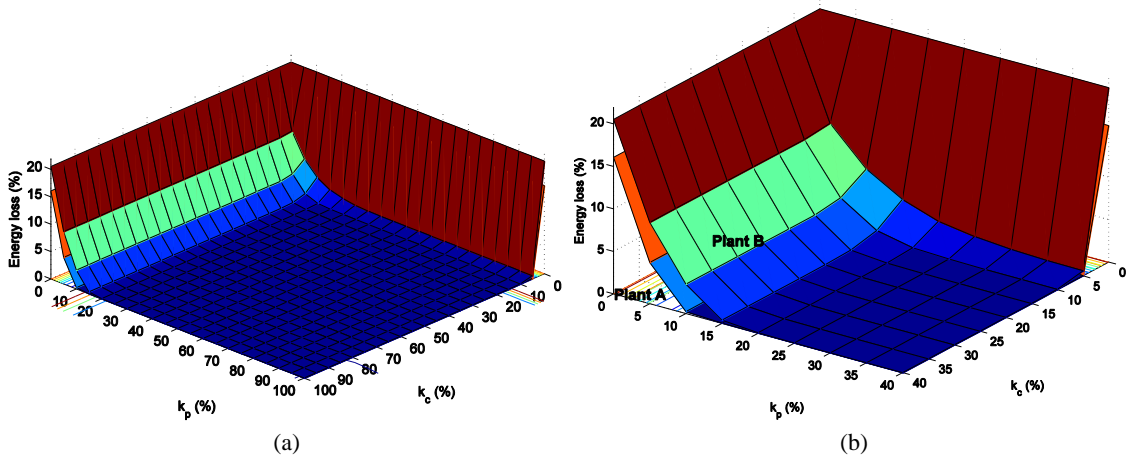
441 3.2 Oversized PV array and inverters operation in saturation

442

443 3.2.1 Battery size reduction in an oversized PV plant

444

445 In order to analyse the behaviour of reduced batteries operated by *SOC100_PVCurt* strategy in an
 446 oversized PV plant, with the emulated plants as scenarios, two parallel extensive simulation rounds of
 447 battery size reduction assessment are carried out for every k_p and k_c combination. The simulation round
 448 corresponding to *Plant A* uses the artificial series of $P_{PV}(t)$ as input and the battery considered as starting
 449 point is sized according to the classic WF model: $P_{\text{BAT,WF}} = 5148$ kW and $C_{\text{BAT,WF,os}} = 437$ kWh
 450 (11.8C). The simulation round corresponding to *Plant B* uses the series of $P'_{PV}(t)$ and the battery is sized
 451 according to the Oversized WF model: $P_{\text{BAT,WFos}} = 5182$ kW and $C_{\text{BAT,WFos}} = 408$ kWh (12.7C).
 452 Figure 10 shows the annual energy loss of each plant with respect to the production with full-size battery.



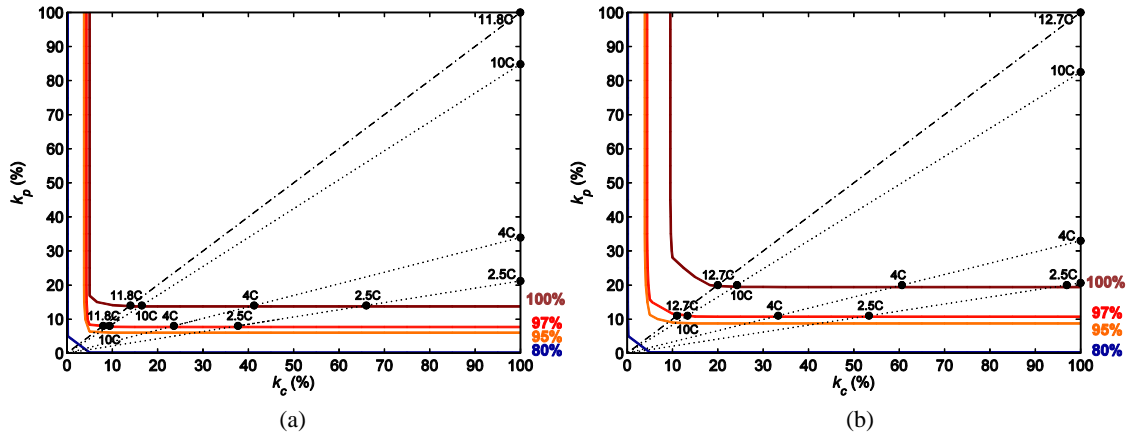
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455 Figure 10: Annual energy loss with respect to full-size battery case, in function of k_p and k_c , comparing *Plant A* (7.2
 456 MW) and *Plant B* (7.2 MW / PV array oversized); (b) is a detail of the corner section of (a). An oversized PV plant
 457 has more losses for the same battery reduction rate than a non-oversized plant.

458

459 Figure 10b is a zoom detail of the corner area of Figure 10a. It can be seen that the energy loss of the
 460 oversized *Plant B* starts to increase with higher battery requirements than in *Plant A*; especially in power,
 461 5% higher. This fact means that the ramp rate failures are higher when reducing a battery in an oversized
 462 plant than in a non-oversized plant. Moreover, in the no battery case there are more losses, which means
 463 that *Plant B* falls into more total penalties.

464 Figure 11a and Figure 11b show the production limits & C-rates graph for *Plant A* and *Plant B*
 465 respectively, where each reference C-rate corresponds to the design battery size of each plant.



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Figure 11: Different annual production percentage limits with respect to maximum achievable one, depending on k_p and k_c combinations for non-oversized *Plant A* (a) and oversized *Plant B* (b). Penalties caused by battery reduction affect more to an oversized PV plant, having less battery size reduction potential.

471 In both cases, production limits are more separated along k_p axis than along k_c axis, but the separation is
472 higher in the oversized plant, reducing its 100% production region. Hence, *Plant B* is more sensitive to
473 battery power and capacity reductions than *Plant A*, so some kind of power and energy demanding
474 fluctuation events must affect more to the oversized plant than to the non-oversized one. In order to find
475 out this phenomenon, an exhaustive analysis of the fluctuations events of an oversized plant is carried out
476 in the next section.

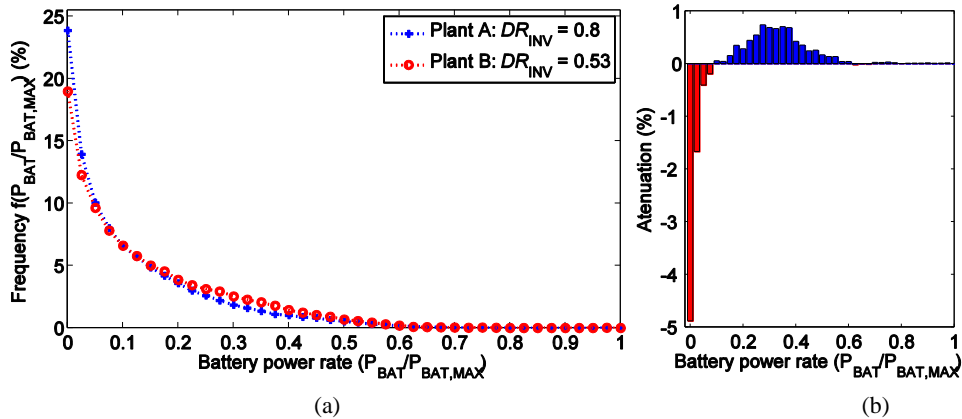
477 3.2.2 Fluctuations events characterisation in an oversized PV plant

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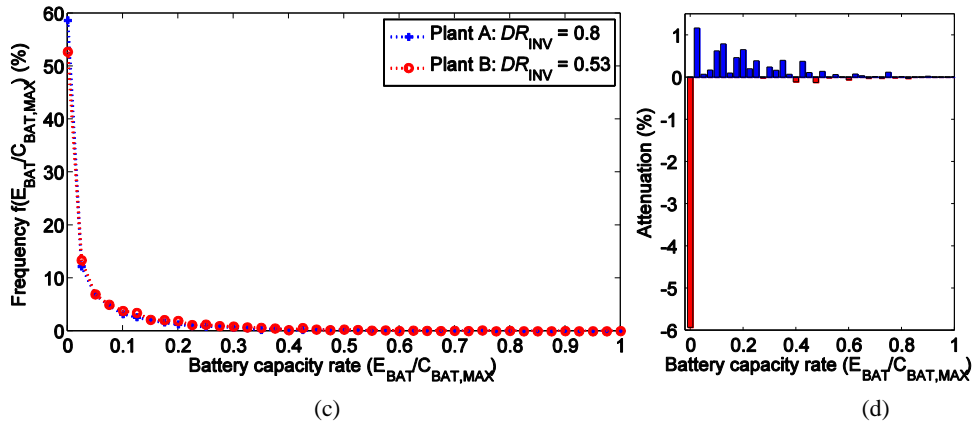
The deep study of downwards fluctuations events at an oversized PV plant is done by characterising
battery power and energy responses to mitigate them. If we split into bins of histograms the battery power
and energy series of the simulated year, we can define certain power or energy requirement intervals.
These histograms are shown in Figure 12, for either *Plant A* and *Plant B*. The series are normalised and
placed in between intervals of 10%, taking as reference the largest power or energy requirement to
smooth the largest fluctuation of the year ($P_{BAT,MAX}$ and $E_{BAT,MAX}$).

485 Battery power discharge events are distributed as described in Figure 12a. As seen, low power
486 fluctuations have less frequency in the oversized *Plant B* than in *Plant A*. This is consistent with the high
487 frequency components attenuation effect provided by a larger PV array, but also with the low power
488 fluctuations curtailment entailed by the saturation of the inverters.

489 However, in *Plant B* power demands around 0.2 - 0.5 of $P_{BAT,MAX}$ are amplified with respect to *Plant A*.
490 This amplification makes *Plant B* more sensitive to battery power reduction because when it is reduced,
491 the amplified demands cannot be covered and RR_{LIM} failures occur. Figure 12b shows both the
492 amplification of medium power events and the attenuation of low power events mentioned before.



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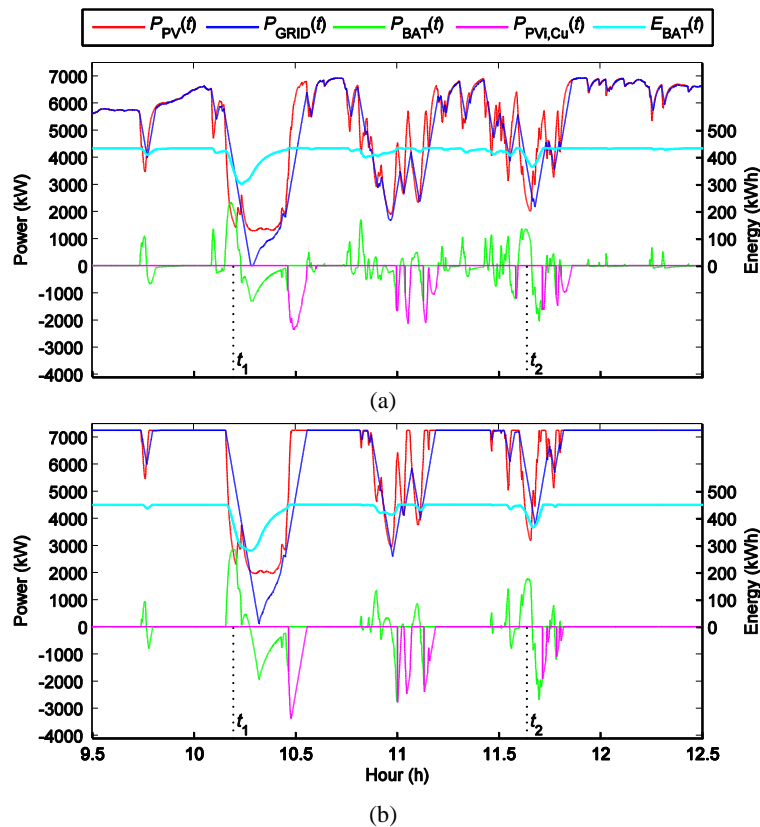
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Figure 12: Histograms of battery power (a) and energy (c) managed during downwards fluctuations; for *Plant A* and *Plant B*. In an oversized plant, low power and energy downwards fluctuations are smoothed by the oversizing technique, while medium size events are amplified (b and d).

500 In the case of battery discharge energy events shown in Figure 12c and d, the difference with respect to
501 *Plant A* occurs mainly in very low energy demanding events.

502 Figure 13 illustrates the effects in the time domain, showing three hours of operation of *Plant A* and *Plant B*
503 *B* before midday of a highly fluctuating day. First, it is interesting to point out how the battery power
504 signal of *Plant B* is attenuated filtering out the high frequency noise. Second, the amplification of two
505 medium-size power events takes place at t_1 and at t_2 . The first event requires a maximum battery power
506 of $P_{BAT}(t_1) = 2331$ kW in *Plant A* and it is amplified to $P'_{BAT}(t_1) = 2853$ kW in *Plant B*. The second
507 one is amplified from $P_{BAT}(t_2) = 1367$ kW to $P'_{BAT}(t_2) = 1767$ kW. As the array is oversized, the PV
508 power fall of these events is amplified by the oversizing factor while the allowed RR_{LIM} is the same, so
509 the required battery power is higher.

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514 Figure 13: Battery and inverter limitations in operation around midday on a highly fluctuating day, in *Plant A* (a) and
515 in oversized *Plant B* (b). High frequency components of battery power operation are smoothed by means of the
516 oversizing technique. However, some medium-size components are amplified like discharges at t_1 and at t_2 .

517 It is also worth mentioning a side effect of this behaviour. The filtering of low power and high frequency
 518 operation signal of the battery leads to reducing its yearly operating time by 10%. Regarding the cycling
 519 degradation caused by the time of use, it can be an important save.

520

521 3.2.3 Comparative study of the reduction techniques

522

523 In order to assess the battery size reduction potentials of the two novel techniques in a fair way, we are
 524 going to compare the yearly energy production (E_{GRID}) obtained in *Plant A* with the production obtained
 525 in *Plant B* if the same battery was installed. Besides, if we add to the comparison the energy that would
 526 produce *Plant A* operated by *SOC50*, we can compare all three techniques developed between (Makibar
 527 et al., 2017) and this paper, enumerated as follows: *Technique 1* is the size reduction of a battery operated
 528 under *SOC50* strategy, *Technique 2* implements *SOC100_PVCurt* strategy and *Technique 3* combines
 529 *SOC100_PVCurt* with PV array oversizing.

530 Three scenarios with three battery sizes are compared in Table 3, using a 10C configuration as a
 531 showcase. In first scenario, the battery size used as a reference is the most reduced one that allows *Plant*
 532 *A* to operate under *SOC100_PVCurt* without falling into penalties, leading to maximum production. The
 533 power and capacity combination of that battery lies on the intersection between the 100% limit curve and
 534 the 10C line of Figure 11a, which is rated $P_{\text{BAT},10\text{C}} = 721 \text{ kW}$ and $C_{\text{BAT},10\text{C}} = 72 \text{ kWh}$. The second and third
 535 scenarios use battery sizes that allow 95% and 90% of the maximum production respectively.

536 The exercise must be considered as sequential implementations of each technique and two approaches are
 537 used for the analysis: first, evaluating the PV production of each technique for a same battery size;
 538 second, evaluating the effect of reducing a battery from one scenario to the next while implementing each
 539 technique.

540

541 Table 3: PV energy production obtained in an emulation of the Milagro PV plant (7.2 MW) with three sizes of a 10C
 542 commercial battery and implementing the three techniques developed in this work: *Technique 1* (*Plant A* under
 543 *SOC50*), *Technique 2* (*Plant A* under *SOC100_PVCurt*) and *Technique 3* (oversized *Plant B* under
 544 *SOC100_PVCurt*). The reference battery size is the one that allows *Plant A* to achieve 100% of PV production
 545 without falling into penalties. %MAX E_{GRID} is the percentage of the maximum achievable production at each plant.

| Scenario (Size red.) | P_{BAT} in kW (% of P_N) | C_{BAT} in kWh (min) | Technique 1 | | Technique 2 | | Technique 3 | | ΔE_{GRID} 1→2 % | ΔE_{GRID} 2→3 % |
|-------------------------|--|-------------------------------------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|--------------------------------------|--------------------------------------|
| | | | E_{GRID} in MWh | %MAX E_{GRID} A | E_{GRID} in MWh | %MAX E_{GRID} A | E_{GRID} in MWh | %MAX E_{GRID} B | | |
| 1 | 721 (10.0) | 72 (0.6) | 13 628 | 90.8% | 14 930 | 100% | 18 784 | 98.3% | 9.6 | 25.8 |
| 2 (-53%) | 335 (4.6) | 34 (0.3) | 11 407 | 76% | 14 183 | 95% | 17 427 | 91.2% | 24.3 | 22.9 |
| 3 (-70%) | 216 (3.0) | 22 (0.2) | 10 281 | 68.5% | 13 437 | 90% | 16 529 | 86.5% | 30.7 | 23.0 |

546

547 Following the first approach, it can be seen that in all three scenarios, for the same battery, each new
 548 technique improves the PV production of the previous one. Comparing *Technique 1* and *Technique 2*, in
 549 spite of the losses associated with the inverters limitation, the latter has a higher battery size reduction
 550 potential; which allows for an increase in PV production.

551 Regarding the two novel solutions, *Technique 2* and *Technique 3*, *Plant B* produces more than *Plant A*;
 552 e.g., 25% more in scenario 1. It is interesting to see that, respect to its own production, the oversized plant
 553 falls into more penalties because it is more sensitive to the battery size reduction. While *Plant A* produces
 554 its 100% (no penalties), *Plant B* produces its 98.3% achievable energy (penalties cause a loss of 1.7%).
 555 However, it produces more energy. But this is achieved by oversizing the PV array by a factor of 1.5,
 556 which means that the number of PV modules is increased by 50%. In this sense, this table can be seen as a
 557 tool to evaluate if the 50% of increase in the investment costs of the PV array is compensated along the
 558 life of the project with the 25% of increase in the yearly PV production.

559 Following the second approach, it can be seen that, with each technique, the battery can be significantly
560 reduced without losing production. Comparing the novel techniques, the battery can be reduced by a 70%,
561 from a size of $P_{\text{BAT}} = 721$ kW and $C_{\text{BAT}} = 72$ kWh (scenario 1, *Plant A* produces 14.9 GWh under
562 *Technique 2*) to a size of $P_{\text{BAT}} = 216$ kW and $C_{\text{BAT}} = 22$ kWh (scenario 3, *Plant B* produces 16.5 GWh
563 under *Technique 3*) not only without losing PV production, but also increasing it by 10.7%. Therefore,
564 project developers can use this tool to evaluate if, at the expense of increasing 50% the number of PV
565 modules, the project could improve its feasibility by saving costs thanks to 70% less battery requirements
566 and thanks to increasing yearly PV production by 10.7%.

567 For a full comparison of all three techniques, we can follow this process: Under *Technique 1*, the battery
568 of scenario 1, rated $P_{\text{BAT}} = 721$ kW and $C_{\text{BAT}} = 72$ kWh, leads to a PV production of 13.6 GWh. If
569 *SOC100_PVCurt* strategy is implemented (*Technique 2*) and the battery is reduced by 53% down to P_{BAT}
570 $= 335$ kW and $C_{\text{BAT}} = 34$ kWh, PV production would even increase by 4% to 14.2 GWh. If then the
571 oversizing technique is implemented (*Technique 3*) and the battery is reduced by an extra 35% down to
572 $P_{\text{BAT}} = 216$ kW and $C_{\text{BAT}} = 22$ kWh, the production would increase by 16% to 16.5 GWh.

573 **4. Conclusions and outlook**

574

575 This work has presented two new techniques to contribute to reduce the storage requirements for PV
576 power ramp rate control. In particular, they enhance a battery size reduction assessment method
577 developed in a previous work which implemented a basic SOC control strategy.

578 The first technique is based on the fact that the battery size can be reduced if upwards fluctuations are
579 mitigated by moving the operation of PV inverters out of their MPP. Hence, a novel control strategy
580 named as *SOC100_PVCurt* has been developed, which fulfils the ramp rate control requirements
581 combining effectively the operation of reduced batteries and PV inverters power limitation. By recovering
582 the SOC of the battery during upwards fluctuations, less PV inverters limitations are necessary and the
583 associated energy loss is considerably reduced. For $RR = 10\%/min$, this strategy allows for reducing the
584 power and capacity requirements an extra 40% - 50% with respect to the basic *SOC50* strategy, at the
585 expense of a negligible PV production loss of 0.57% due to inverters power limitation.

586 The second technique has been developed for reducing the high-frequency and low power fluctuations of
587 the PV plant by oversizing its PV array, and, consequently, for reducing storage requirements. The results
588 show an interesting effect when applying the size reduction assessment to a plant with its PV array
589 oversized by 1.5. Although the high frequency and low power fluctuations and the associated battery
590 discharge power events are attenuated up to 5%, medium power events are amplified; which implies that,
591 when the battery power is progressively reduced, the oversized plant falls into ramp rate failures with a
592 lower reduction degree than a non-oversized one. However, comparing to the PV production of a non-
593 oversized plant, with the oversizing technique the battery can be significantly reduced without losing
594 production. For instance, a battery that allows a non-oversized plant reaching its maximum PV production
595 without falling into penalties can be reduced by a 70% if the PV array is oversized, not only without
596 losing PV production, but also increasing it by 10.7%. The study has presented tools to evaluate if, at the
597 expense of oversizing the PV array, a project could improve its feasibility by saving battery costs and by
598 increasing PV production.

599 These results are interesting for PV plant projects developers and for battery manufacturers. The
600 combination of battery size reduction with inverters limitation and PV array oversizing arises multiple
601 decision factors. The battery requirements in an oversized PV plant changes radically from the classic PV
602 plants, so this study should be taken into account to find the optimal *battery size-PV array-inverter power*
603 *ratios*.

604 5. References

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